

# TAF-filters

## Amiad (Discontinued)



TAF filters are self-cleaning plastic filters from Amiad. TAF filters are based on the operating principle of the SAF family, but are tailored to smaller capacities. Only a small amount of flushing water is released during flushing. TAF filters are compact in design so that they can be easily installed. The filters are supplied complete with electronic differential pressure measuring, control (for pressure difference and/or time), with 230 V electric motor (or hydraulic motor) and drainage tap.

The contaminated water comes directly into the fine filter screen of the TAF. The contamination is collected on the inside of this screen, causing the resistance at the filter to increase. The flushing cycle starts as soon as the resistance at the TAF filter increases to above 0.5 bar or when the set time has expired. During the flushing cycle, the drainage tap opens and allows the pressure in the suction scanner and in the nozzles in front of the screen to drop. The motor ensures that the scanner cleans the whole screen spirally.

### APPLICATION

TAF filters are used as main filter in smaller installations, such as drip irrigation or (roof) spinkler irrigation, or prefilter in the event of contamination of the day tank. TAF filters require no extra controller. If necessary, the flushing signal from the TAF filter can be interrupted by the (substrate) computer until, for example, the dripping cycle has been completed. The 2" version is also available in a Super (S) version with an extra-large filter screen (150% larger).

### CHARACTERISTICS

- ✓ Capacity up to 50 m<sup>3</sup>/h
- ✓ Filtration from 25 to 500 micron (stainless steel screen)
- ✓ Less flushing water (25 litres per flushing cycle)
- ✓ Complete filter with flushing controller and drainage tap
- ✓ Operates with 230 V
- ✓ Back-flushing during filtration is possible
- ✓ Low resistance and low working pressure (1.5 bar)
- ✓ Compact design, no subsequent filter required
- ✓ Connection with 2" or 3" thread or 3" flange (90 mm)
- ✓ Adjustable flushing duration and cycle time
- ✓ CE approved

### TECHNICAL DATA

Filter		2" TAF	2" TAF-S	3" TAF
<b>General information</b>				
Theoretical capacity	m <sup>3</sup> /h	25	25	50
Effective filter area	cm <sup>2</sup>	500	750	750
Standard filtration levels	micron		25, 50, 80, 100, 130, 200, 300, 500, 800	
Screen types			Polyester-stainless steel Cylinder	
Diameter of connection		2" thread	2" thread	3" thread or flange
Minimum pressure	bar		1,5 - 2,0 (behind the filter, during flushing)	
Maximum working pressure	bar		8	
Maximum (working) temperature	°C		60	
Weight	kg	11,6	12,4	13,0

Filter		2" TAF	2" TAF-S	3" TAF
<b>Flushing</b>				
Flushing time	sec		16	
Flushing water per cycle	litres	18	25	25
Minimum flushing capacity	m³/h	4	5,7	5,7
Drainage tap			1 ½" Dorot-NC (24 VAC)	
Flushing criteria			Pressure difference of 0.5 bar	
<b>Control and electricity</b>				
Operating voltage	VAC		230	
Electric motor	W		15 ( 48 / 58 R.P.M. )	
Current consumption	Amp		0,18	
Control voltage	VAC		24 (Electrical TAF)	
<b>Materials</b>				
Filter housing			Glassfibre-reinforced polyamide	
Cleaning mechanism			PVC, Delrin®	
Drainage tap			Plastic, rubber	
Seals			Nitrile rubber	

### Practical advice

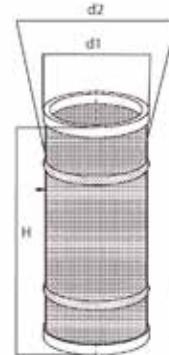
The following table contains practical advice drawn up for the standard applications of the TAF filter. Consult Netafim for advice on deviating operating conditions.

Capacity (m³/h) with:	Micron	Type of water									
		2" TAF			2" TAF-S			3" TAF			
Rain	Ditch	Drain	Rain	Ditch	Drain	Rain	Ditch	Drain	Rain	Ditch	Drain
Filling the day storage tank	50	10	8	6,5	15	12	10	15	12	10	
Drip irrigation	80	13	10	8	20	15	12	20	15	12	
Uniram	100	16	13	10	25	20	15	25	20	15	
Greenhouse irrigation	130	20	16	13	25	25	20	30	25	20	
Sprinkler > 150 l/h	200	23	20	16	25	25	25	35	30	25	
Outdoor irrigation	300	25	23	20	25	25	25	40	35	30	
Flushing water per cycle (l)	500	25	25	23	25	25	25	45	40	35	

### Dimensions of filtration elements

Type	Filter screen		
	ø (mm)	H (mm)	
	d1	d2	
2" TAF *	109	109	248
2" TAF-S *	109	109	373
3" TAF *	109	109	373

\* Polyester-stainless steel cylinder

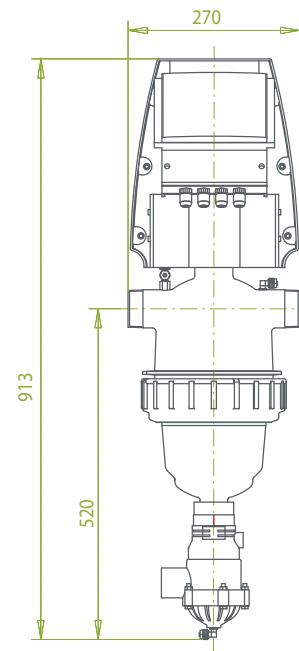


### INSTALLATION & MAINTENANCE

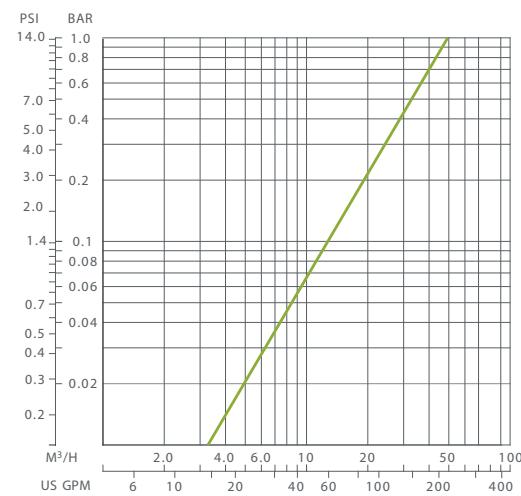
- ✓ Read the operating manual before installation. Install a non-return valve on the outgoing side to prevent damage due to implosion of the screen where there is a risk of water hammer.
- ✓ The TAF filter can be installed vertically or horizontally. If the water contains hard contaminants (such as sand), horizontal installation of the filter (housing) is to be preferred.
- ✓ We recommend that the function of the TAF filter and screen is checked at regular intervals, depending on use, but at least once a year.
- ✓ In case of leakage at the shaft of the filter, it is recommended to replace the following 3 parts: u-cup seal (74480-005747), o-ring 30x3 (74480-018023) and o-ring seal (74480-018027).

## TECHNICAL DRAWINGS

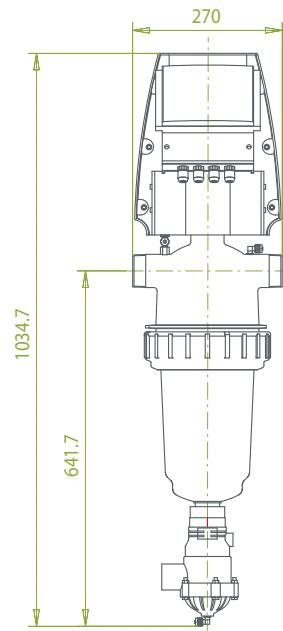
**2" TAF**



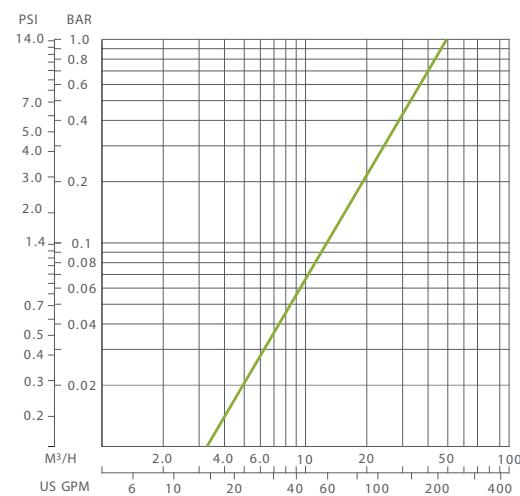
**Pressure loss (in clean water)**



**2" TAF-S**



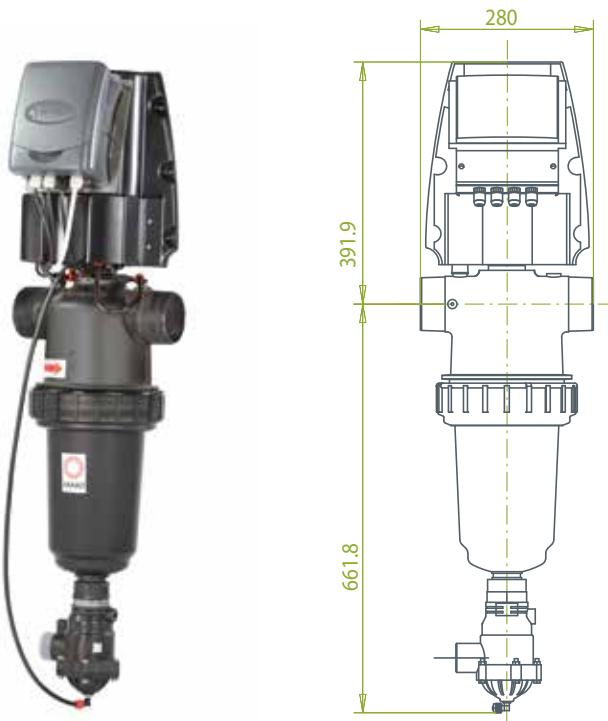
**Pressure loss (in clean water)**



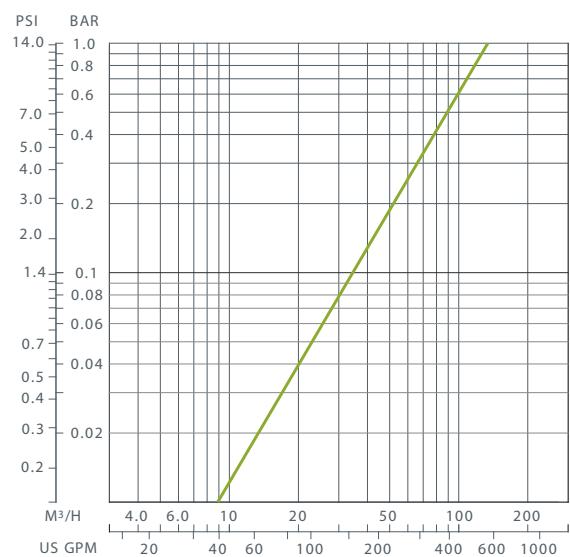
\* Required length for the installation (approximately)

## TECHNICAL DRAWINGS

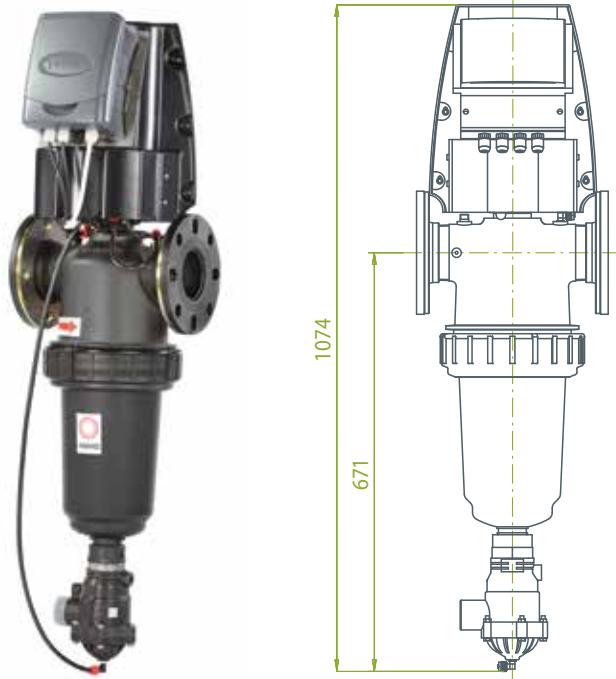
**3" TAF**



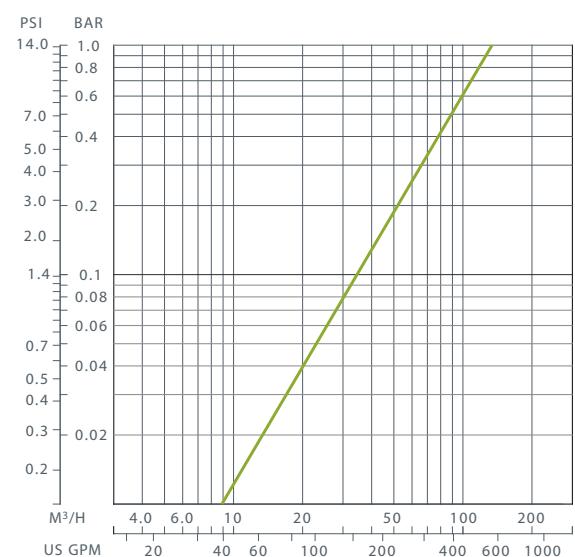
**Pressure loss (in clean water)**



**3" TAF-S**



**Pressure loss (in clean water)**

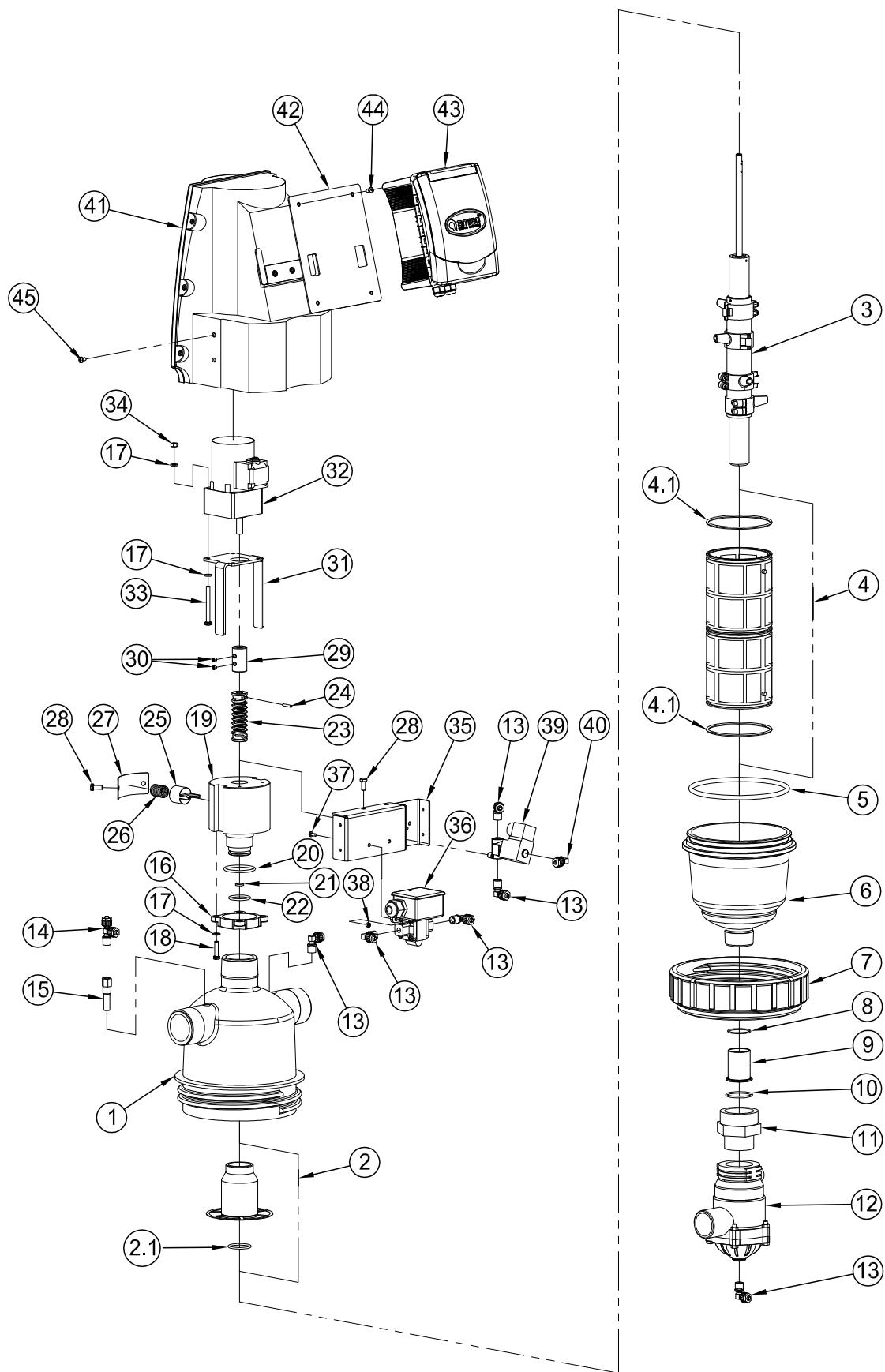


\* Required length for the installation (approximately)

## PARTS LIST TAF 2"

Item	Amiad TAF-500 2" parts schedule	Netafim art.no.
1	Housing 2" TAF-500/750 NPT 1 NYLON	A710103-001202
1	2" TAF-500/750 Housing BSPT Electric 1 NYLON	A710103-001200
2	Pressure Balancing Assembly 2" TAF Electric 1 Various	A700190-001831
2.1	O-Ring Seal P2-125 Scanner Bearing NBR"S" 1 NBR	74480-014145
3	Suction Scanner 2" TAF-750 1 Various	A700190-001925
4	en TAF-750 1 Various	see filter screens
4.1	O-Ring Seal P2-242 (2"/3 Screen) NBR"S" 2 NBR	74480-004100
5	O-Ring Seal P2-437 1 NBR	74480-004150
6	2" T-S,3" T Lid PA BSPT 1 NYLON	A710103-000562
7	Tightening nut (T filters) 1 NYLON	74480-006170
8	O-Ring Rubber Seal P2-028 1 NBR	A770102-000069
9	Long Bearing For Suction Scanner 2" T 1 Delrin	A710103-000704
10	O-Ring Seal P2-129 NBR 1 NBR	A770102-000096
11	Connector 11/2"FX11/2" M 1 ST.37-2	A780101-000955
12	1-1/2" Dorot 60 ANC Valve	71600-006445
13	L-Connector 1/4"X8MM Red/Black 6 NYLON	A720501-000198
14	Finger Filter 1 Various	A730110-000034
15	T-Connector 8MMX8MMX1/4" M Black-Red 1 PP	A720501-000232
16	Motor Connecting Flange 2" TAF NPT 1 NYLON	A710101-000765
16	Motor Connecting Flange 2" TAF BSPT 1 NYLON	A710101-000760
17	Flat Washer M6 DIN125S/ST316 12 SST316	76540-005280
18	Hex Bolt Full Thread M6X25 S/ST316 DIN933 4 SST316L	A760101-000445
19	Endless Worm Shaft Housing TAF 1 Delrin	74480-066200
20	O-Ring Seal 3.5X45 TAF Motor Housing NBR 1 NBR	74480-018027
21	Seal U-Cup (Scanner Shaft) Hydro-TAF 1 NBR	74480-005747
22	O-Ring Seal 30X3 NBR "S" 1 NBR	74480-018023
23	Reversible Worm Shaft 1 Acetal	74480-017227
24	Slotted Pin 3x20 DIN1481 S/ST 304 1 S/ST 304	74480-018067
25	Endless Worm Shft Tooth 1 S/ST 303	74480-017290
26	Spring Tooth S/St302 1 Hastelloy C-276	74480-010857
27	Tooth Cover TAF 1 S/ST 316L	A710103-001210
28	Hex Bolt Full Thread M6X15 S/ST304 DIN933 4 SST304	A760101-000443
29	Motor Shaft Coupler 1 S/ST 316L	74480-066050
30	Socket Set Screw M6X6 SST304 DIN916 2 SST304	A760101-000544
31	Drive Unit Basis TAF 1 S/ST 316L	A710103-001217
32	Drive Unit TAF-750 220V AC 1/25 1 Various	74480-066000
32	Drive Unit TAF-750 110V AC 1/25 1 Various	A720201-000032
33	Hex Bolt Full Thread M6X60 S/ST316 DIN933 4 SST316L	A760101-000607
34	Hex Nut M6 S/ST316 DIN934 4 SST316L	A760102-000085
35	Instrumentation Bracket 1 S/ST 316L	A710103-001212
36	PD Switch UE 24-011 1 Various	74480-011540
37	Phillips Pan Machine Screw M4X10 316 2 SST316L	A760101-000529
38	Hex Nut M4 S/ST304 DIN934 2 SST304	A760102-000083
39	3/2 Nc Solenoid Valve (Type B) 24VAC 50Hz 1 Various	74480-013140
39	3/2 Nc Solenoid Valve 24VAC 60Hz 1 Various	A720103-000189
40	L-Connector 1/8"MX6MM Black-Red 1 PP	A720501-000209
41	Drive Unit Cover TAF 1 Various	A710103-001204
42	Control System Sling Electric	74480-017231
43	Electronic Control 230VAC 6-OUT 1INVarious	74480-050010
44	Phillips Pan Machine Screw M5X8 S/ST316 4 SST316L	A760101-000713
45	Phillips Pan Machine Screw M5X8 304 4 SST304	A760101-000530

## PARTS DRAWING TAF 2"



## PARTS LIST FOR TAF 3" THREADED AND FLANGED VERSION

Item	Amiad TAF-500 2" parts schedule	Netafim art.no.
1	Housing 3" TAF-750 BSPT Machined 1 NYLON	A710103-001269
2	Housing 3" TAF-750 NPT Machined 1 NYLON	A710103-001271
2.1	Pressure Balancing Assembly 3" TAF-750 1 Various	A700190-001924
3	O-Ring Seal P2-125 Scanner Bearing NBR"S" 1 NBR	74480-014145
4	Suction Scanner 3" TAF-750 1 Various	74480-066100
5	en TAF-750 1 Various	see filter screens
6	O-Ring Seal P2-242 (2"/3 Screen) NBR"S" 2 NBR	74480-004100
7	O-Ring Seal P2-437 1 NBR	74480-004150
8	2" T-S,3" T Lid PA BSPT 1 NYLON	A710103-000562
9	Tightening nut (T filters) 1 NYLON	74480-006170
10	O-Ring Rubber Seal P2-028 1 NBR	A770102-000069
11	Long Bearing For Suction Scanner 2" T 1 Delrin	A710103-000704
12	O-Ring Seal P2-129 NBR 1 NBR	A770102-000096
13	Connector 11/2"FX11/2" M 1 ST.37-2	A780101-000955
14	1-1/2" Dorot 60 ANC Valve	71600-006445
15	L-Connector 1/4"X8MM Red/Black 7 NYLON	A720501-000198
16	Finger Filter 1 Various	A730110-000034
17	T-Connector 8MMX8MMX8MM Black-Red 1 PVC	A720501-000228
18	Motor Connecting Flange 2" TAF NPT 1 NYLON	A710101-000765
19	Flange Adaptor (HYDROTAFF) 1 NYLON	A710101-000760
20	Flat Washer M6 DIN125S/ST316 12 SST316	76540-005280
21	Hex Bolt Full Thread M6X25 S/ST316 DIN933 4 SST316L	A760101-000445
22	Endless Worm Shaft Housing TAF 1 Delrin	74480-066200
23	O-Ring Seal 3.5X45 TAF Motor Housing NBR 1 NBR	74480-018027
24	Seal U-Cup (Scanner Shaft) Hydro-TAF 1 NBR	74480-005747
25	O-Ring Seal 30X3 NBR "S" 1 NBR	74480-018023
26	Reversible Worm Shaft 1 Acetal	74480-017227
27	Slotted Pin 3x20 DIN1481 S/ST 304 1 S/ST 304	74480-018067
28	Endless Worm Shft Tooth 1 S/ST 303	74480-017290
29	Spring Tooth S/St302 1 Hastelloy C-276	74480-010857
30	Tooth Cover TAF 1 S/ST 316L	A710103-001210
31	Tooth Cover TAF 1 S/ST 316L	A760101-000443
32	Hex Bolt Full Thread M6X15 S/ST304 DIN933 4 SST304	A760101-000443
33	Motor Shaft Coupler 1 S/ST 316L	74480-066050
34	Socket Set Screw M6X6 SST304 DIN916 2 SST304	A760101-000544
35	Drive Unit Basis TAF 1 S/ST 316L	A710103-001217
36	Drive Unit TAF-750 220V AC 1/25 1 Various	74480-066000
37	Drive Unit TAF-750 110V AC 60HZ 0.015KW 1/25 1 Various	A720201-000032
38	Hex Bolt Full Thread M6X60 S/ST316 DIN933 4 SST316L	A760101-000607
39	Hex Nut M6 S/ST316 DIN934 4 SST316L	A760102-000085
40	Instrumentation Bracket 1 S/ST 316L	A710103-001212
41	PD Switch UE 24-011 1 Various	74480-011540
42	Phillips Pan Machine Screw M4X10 316 2 SST316L	A760101-000529
43	Hex Nut M4 S/ST304 DIN934 2 SST304	A760102-000083
44	3/2 Nc Solenoid Valve (Type B) 24VAC 50Hz 1 Various	74480-013140
45	3/2 NC Solenoid Valve 60HZ NC 24VAC 1 Various	A720103-000189
46	L-Connector 1/8"MX6MM Black-Red 1 PP	A720501-000209
47	Drive Unit Cover TAF 1 Various	A710103-001204
48	Control System Sling Electric	74480-017231
49	Electronic Control 230VAC 6-OUT 1INVarious	74480-050010
50	Phillips Pan Machine Screw M5X8 S/ST316 4 SST316L	A760101-000713
51	Phillips Pan Machine Screw M5X8 304 4 SST304	A760101-000530
52	Cap Seal 3/4" NBR 1 NBR	A770103-000025
53	3/4" Cap Black 1 PP	A710101-000674
54	Plastic Flange 3" NPT 2 PP	A710103-000568
55	Flange Support 3" ASA150 2 SAE 1020	A710105-000041
56	O-Ring Seal P2-339 (3" Flange)NBR "S" 2 NBR	A770102-000150
57	Plug 1/4" M Black 1 PVC	A720501-000221

## PARTS DRAWING TAF 3" -FLANGE VERSION

